



PRESS MOLDED BUNS

PHYSICAL PROPERTIES

Type	R-4503-T
Polymer	EPDM / Butyl Blend
Color	Black
ASTM D-1056-67 Classification	RE-41-42
ASTM D-1056-00 Classification	2A1-2
Suffix Requirements	B2, C1, F2, M
25% Compression Resistance ¹⁾ [psi]	3 - 7
50% Compression Set ²⁾ [%]	25 max.
Density ³⁾ [lb/ft ³]	9 - 12
Water Absorption ⁴⁾ [lb/ft ²]	0.1 max.
Tensile ⁵⁾ [psi]	30 min.
Elongation ⁶⁾ [%]	200 min.
Flammability ⁷⁾ – FMVSS302	Pass
Standard Sheet Size [in] ±3%	42" x 45"
Expected Yield [in]	1.625"
From full bun thickness - based on 2 level cuts	

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|--|-------------|
| 1) 25% Compression Resistance | ASTM D-1056 |
| 2) 50% Compression Set | ASTM D-1056 |
| 3) Density | ASTM D-1056 |
| 4) Water Absorption | ASTM D-1667 |
| 5) Tensile | ASTM D-412 |
| 6) Elongation | ASTM D-412 |
| 7) Flammability - This item and any corresponding data refer to typical performance in the specific test indicated and should not be construed to imply this material's behavior in other fire conditions. | |

Other gauges and widths may be available. Please refer to Customer Service

Note: SAEJ 18 is equivalent to ASTM D-1056
This product is electrically conductive.